



Dart Aerospace Ltd.
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K6A 1K7
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607.3510
Job Sheet 216526

Accounting Job SE CAD 139 Valve



Part No: 607.3510

Job Qty: 1 pcs

Part Name: AW139 Liferaft Reservoir Brackets



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/11/20

Job Tracking No:

Due Date: 12/18/20

Created By: Marie Lajeunesse

Type: R+D

Description:

Note: 607.3500 REV:N/C IPP REV:A 20.09.01 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	1 pcs		12/17/20	0.17	0.08	Waterjet - Flow		DEC 20/12/11
							Waterjet - Omax		
110	QC 2	1 pcs		12/17/20	0.00	0.00	QC 2 - SCH-B	DAS	
120	QC 8	1 pcs		12/17/20	0.00	0.00	QC 8 - SCH-B	81	DEC 14 2020
130	Small Fab - 2 - B4B	1 pcs		12/18/20	0.00	0.01	Small Fab - SCH-B	9-89	DEC 14 2020
140	QC 5	1 pcs		12/18/20	0.00	0.00	QC 5 - SCH-B		DEC 14 2020
150	Packaging 3-1 - Stock - B4B	1 pcs ✓		12/18/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B ✓		DEC 15 2020
							Packaging 3 - 4 - B4B	9-89	
							Packaging 3 - 5 - B4B	Engineering - S	
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		
							Packaging 3 - 37 - B4B	DAS	
160	QC 21 - SA	1 pcs		12/18/20	0.00	0.00	QC 21 - SA - SCH-B	21	DEC 15 2020

Part Op 100 - 1-Cut 607.3510 as per Dwg Dwg Rev: N/C Prog Rev: N/C 2-Deburr if necessary 9-89

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - (QC8- Inspect parts - second check)
 130 - (small fab)Form as per dwg
 140 - (QC5- Inspect part completeness to step on W/O)
 150 - (Identify as per dwg & Stock Location: _____)
 160 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	.1020 sf (.102 ea)	100-Waterjet - Flow - 1	S311716
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.040	0	220	0
Part Specifications				
Specifications could not be found.				

Plex 12/11/20 11:23 AM Dart.lajeunesse.marie

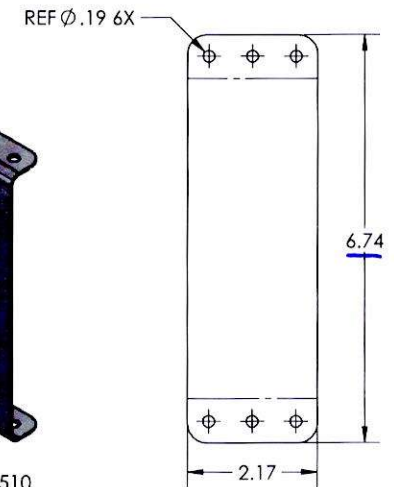
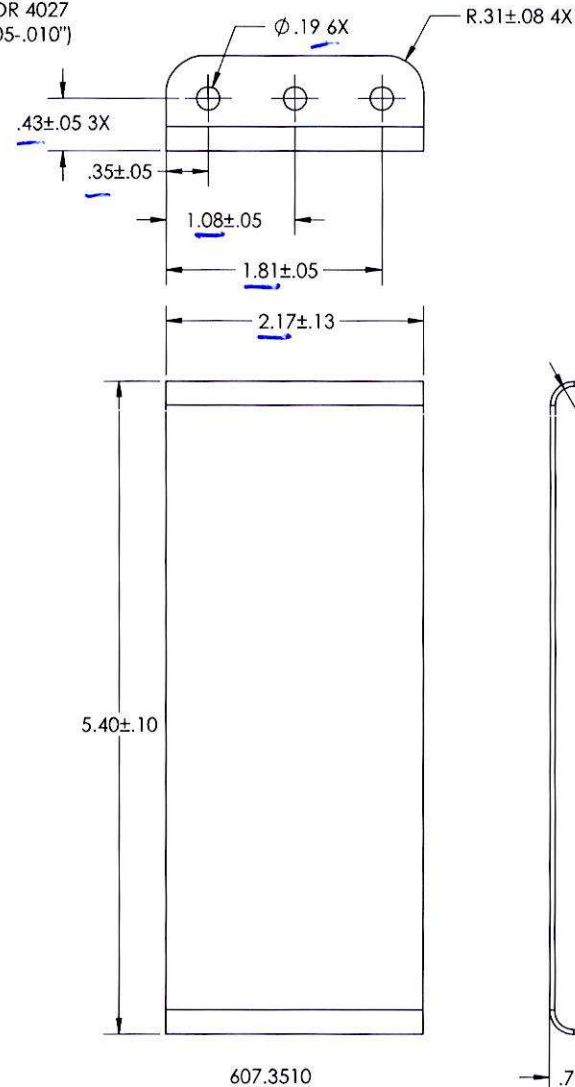
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NOTES:

1. IDENTIFY IAW MPP-120
2. MATERIAL: 6061-T6 SHEET IAW AMS 4025 OR 4027
3. DEBUR AND BREAK ALL SHARP EDGES (.005-.010")

REVISIONS

REV.	DESCRIPTIONS	DATE	APPROVED
N/C	INITIAL RELEASE	09/01/20	J. GARDINER



607.3510

607.3510 FLATPATTERN

SHOP COPY
RETURN TO:
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 216526 MWS
2012-11

X	I	607.3510	LIFERAFT BRACKET SHEETMETAL	2	
FIND #	PART #	DESCRIPTION	MATL	SPEC.	
QTY	NEXT ASSY (S)	ORIGINAL DATE (MO/DA/YR)	09/01/20	PARTS LIST	
		DRAWN BY	CHECKED	DART AEROSPACE 3030 ENTERPRISE CT., SUITE A VISTA, CA, 92081 (760)-724-5300 APICAL INDUSTRIES, INC. DBA DART AEROSPACE	
		1. CROISS	J. GARDINER		
		DRAWING APPROVAL			
		1. GARDINER			
		09/01/20		AW139 LIFERAFT RESERVOIR BRACKETS	
		CONTRACTING			
		UNITS OTHERWISE SPECIFIED (DIMENSIONS ARE IN INCHES)		SIR/	CASE CODE
		1. CROISS ARE		B	07/MZ6
		2 PLACE DECIMALS ± .01			607.3500
		3 PLACE DECIMALS ± .005			N/C
		ANGLES ± .5		SCALE	SHEET 1 OF 1

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: S320364



Part: 607.3510

Job No: 216526

Serial No/Batch: S320364

Revision: REV.N/C

Inspector:

Exp Date:

Instructions:

Date: 12/11/20